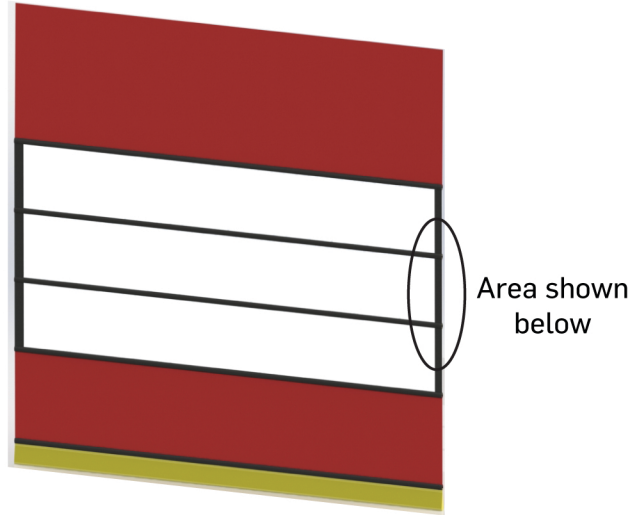




XRS SECTION REPLACEMENT INSTRUCTIONS

Tools Needed

- New section
- (4) Roll Pins per section (8) for 14' wide
- Punch tool
- Soapy water (optional)



STEP 1: Unpack the new section, unroll, and lay it on a clean surface to allow it to flatten.

STEP 2: With the door in the closed position, lift up one bottom corner until you are able to remove the door sections and windbars from the door tracks.

STEP 3: Remove the old section by removing existing 1/8" roll pins located at each end of upper and lower windbars. Use a nail punch or other punch tool to pound the roll pins out.

STEP 4: Slide the old section out of the upper and lower windbars and check that there is no debris leftover in the windbar grooves.

STEP 5: Slide new section into upper windbar groove and pull the section across the windbar until the section is flush with the windbar at both ends. (Soapy water may be used to lubricate the section to make sliding it easier). Slide the bottom windbar onto the new section.

STEP 6: With the new section positioned properly, pound in 1/8" roll pins through existing windbar holes making sure the roll pin goes entirely through the section and is flush with outer and inner faces of the windbar.

